

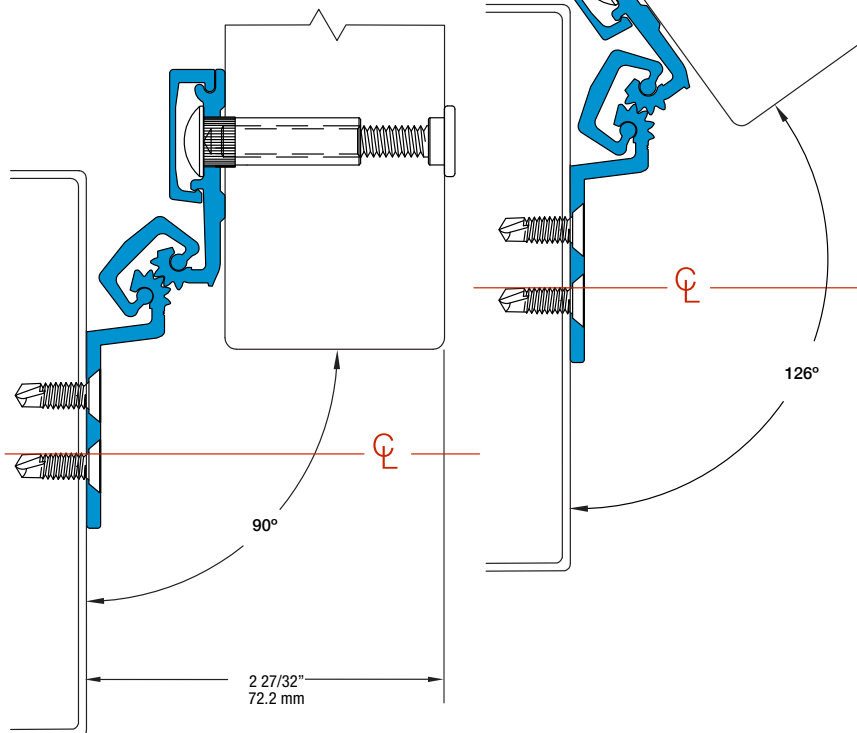
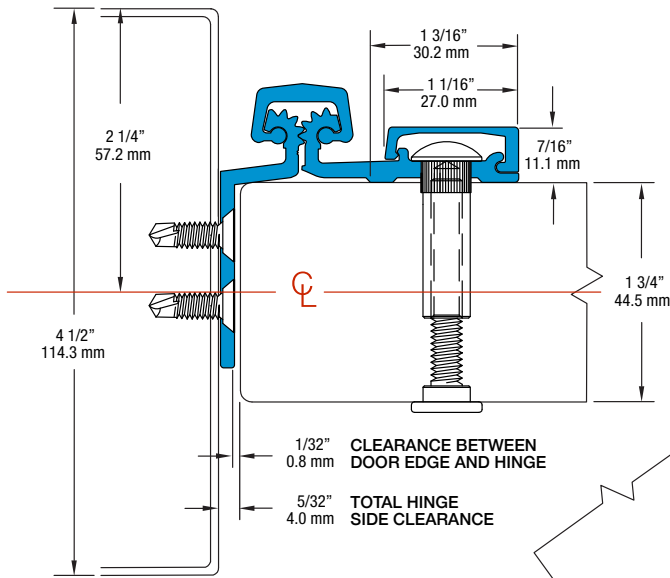
Half Surface Geared Hinges

SL77 83" HD600

All dimensions are measured in inches and [millimeters] from the top of the door to the centerline of the holes.

Dimensions shown inside boxes are locator screw mounting holes.

SL77 Center Hung Profile



32 fasteners / 33 bearings

FRAME LEAF HOLES

DOOR LEAF HOLES

FRAME LEAF HOLES	DOOR LEAF HOLES
1 1/2 [38.1]	0 [0]
3 1/2 [88.9]	1 1/2 [38.1]
5 1/2 [139.7]	3 [76.2]
10 [254.0]	7 1/2 [190.5]
20 [508.0]	17 1/2 [444.5]
30 [762.0]	22 1/2 [571.5]
41 1/2 [1054.1]	27 1/2 [698.5]
53 [1346.2]	37 1/2 [952.5]
63 [1600.2]	45 1/2 [1155.7]
73 [1854.2]	55 1/2 [1409.7]
77 1/2 [1968.5]	60 1/2 [1536.7]
79 1/2 [2019.3]	65 1/2 [1663.7]
81 1/2 [2070.1]	75 1/2 [1917.7]
	80 [2030.0]
	81 1/2 [2070.1]
	83 [2108.2]